



Laminated Guidelines

Slope Glazed IG Applications

Overall Thickness	Construction	Inboard Lami Treatment	Max Area Sq. Feet
Nominal		HS Outboard Lite	
1"	(1/4", 1/2" AS, 1/8"/.030/1/8")	Annealed Interior	12
1-1/16"	(1/4", 1/2" AS, 1/8"/.060/1/8")	Annealed Interior Heat Strengthened	12 20
1-1/8"	(1/4", 1/2" AS, 3/16"/.030/3/16")	Annealed Interior	18
1-3/16"	(1/4", 1/2" AS, 3/16"/.060/3/16")	Annealed Interior Heat Strengthened	18 30
1-1/4"	(1/4", 1/2" AS, 1/4"/.030/1/4")	Annealed Interior	24
1-5/16"	(1/4", 1/2" AS, 1/4"/.060/1/4")	Annealed Interior Heat Strengthened	24 40

Non IG (Lites) Laminated Applications

Overall Thickness	Construction	Inboard Lami Treatment	Sloped Max Area (sq. feet)	Vertical Max Area (sq. feet)
Nominal				
1/4"	1/8"/.030/1/8"	Annealed Interior	12	20-25
5/16"	1/8"/.060/1/8"	Annealed Interior Heat Strengthened	12 20	20-25 20-25
3/8"	3/16"/.030/3/16"	Annealed Interior	18	35
7/16"	3/16"/.060/3/16"	Annealed Interior Heat Strengthened	18 30	35 35-40
1/2"	1/4"/.030/1/4"	Annealed Interior	24	50
9/16"	1/4"/.060/1/4"	Annealed Interior Heat Strengthened	24 40	50 65