



Opacicoat 300 Comments

Opacicoat 300 SPANDREL: Colors- Wide Range of Standard and Custom Colors available. Call for information.

All of Arch's spandrel glass is designed to be glazed against a uniform, opaque background and is not recommended for use in transoms, partitions or other areas where a dark background is not available. All glass substrates for spandrel must be heat-treated. Spandrel is heat strengthened or tempered on request of customer.

Arch Aluminum & Glass reserves the right to change substrate glass suppliers.

Inspection guidelines/quality per ASTM C 1048. Color and reflectance may vary slightly when viewed against a uniform, opaque background and is considered acceptable. Pinholes and scratches viewed in reflectance are considered acceptable if they are not obvious. If double coating is required for any reason, additional charges will apply and customer must specify on quote request and subsequent order.

Opacicoat 300 is a one component water base coating designed for use as a opacifier on glass for spandrel and interior applications. The product is totally lead free and environmentally safe. After application to the glass, the applied coating cures to a tack-free elastomeric film which has excellent adhesion and weatherability ratings.

Standard colors include:

- #1-818 Black
- #6-0025 Blue
- #3-820 Harmony Gray
- #2-743 Harmony Solex
- #0-0186 Light White (recommended double coating)
- # 4-975 Lava Bronze
- # 2-0225 Evergreen
- # 4-822 Harmony Bronze

Opacicoat 300 is intended to be applied to glass that has been tempered or heat strengthened, this will eliminate any breakage due to increased heat subjected to the glass.

White and pastel colored opacicoat may require a double pass with additional charges and must be approved by the architect or building owner after viewing a full size mock up. It is important that this mock-up include materials representative of those that will actually be installed behind the spandrel panel.

While Arch Aluminum & Glass will take every precaution to control color uniformity, Arch Aluminum & Glass takes no responsibility for variations in color thickness, which are within our quality standards.